



JOB DESCRIPTION

Job Title – Set Up Technician

Reports to: Production Manager

Job Description: The Set Up Technician at Rebling Plastics is responsible for the mold to press installation, and for establishing the molding machines parameters to insure consistent part quality at the lowest possible cycle time.

Job Functions: (specific examples, not intended as a complete list)

1. Responsible for setting material drying times and temperatures and mold temperature.
2. Responsible for installing mold in press and connection of all water, oil, electric and pneumatic lines as necessary.
3. Works closely with Quality Control personnel to identify, minimize and correct all internal quality issues.
4. Responsible for documentation and storage of machine process parameters in data base.
5. Responsible for performing in process inspection measurements when required.
6. Makes recommendations to management for improving process or reducing part cost.
7. Trouble shoots molding operation to identify and correct deficiencies.
8. Actively participates in quality meetings.
9. Sets up other molding accessories such as sprue pickers and granulators.
10. Maintain a neat and orderly work area, including molding presses, production floor, and setup carts.

Knowledge and Qualifications: The Set Up Technician at Rebling Plastics must have a High School diploma or equivalent, and be able to read, write and speak the English language. Previous experience as a set up technician at an injection molding facility is preferred. Must have thorough understanding of material requirements including drying times, drying temperatures, mold temperatures, and process conditions particular to each family of plastic resins used at Rebling Plastics. Must be knowledgeable of molding machine set up formats and comfortable with using PLC type controllers. Must be able to operate a fork lift in a safe manner. A knowledge of Word and Spreadsheet (Word and Excel Windows based computer software) is helpful. Must be able to lift 55 lb and be able to stand in stationary positions long enough to set up molds. Must have adequate vision to inspect parts and tooling during setup.



REBLING PLASTICS

150 FRANKLIN DRIVE • WARRINGTON, PA 18976

(215) 343-2400 OFFICE
(215) 343-1780 FAX

Employee Acknowledgement: I have read and understand the job requirements of my position with Rebling Plastics. I am also aware that this Job Description provides only specific examples of my responsibilities and is not intended to be a complete list.

By: _____

Date: _____

Rev. B 5-17-16